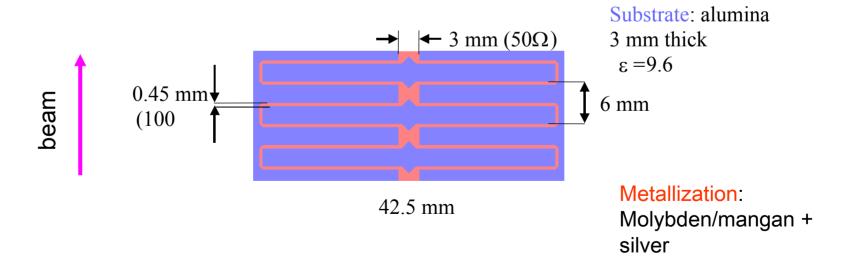
# The SPL Chopper-Status Report F.Caspers

- Motivation and basic concept
- What have we got so far
- Where do we need to go
- What are the constraints
- Elements required for implementation
- Discussion, outlook and near future planning

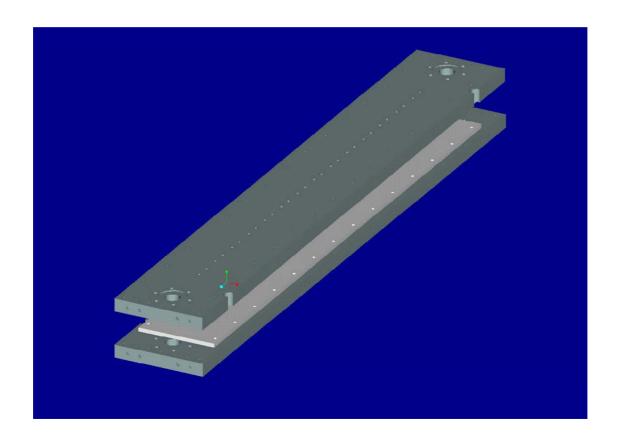
### Motivation and basic concept

 A double meander structure (400mm length) printed on an alumina substrate has been designed and developed four our application + parameters (v/c=8%)



#### What have we got so far

The printed meander lines on alumina with metallic back-plane



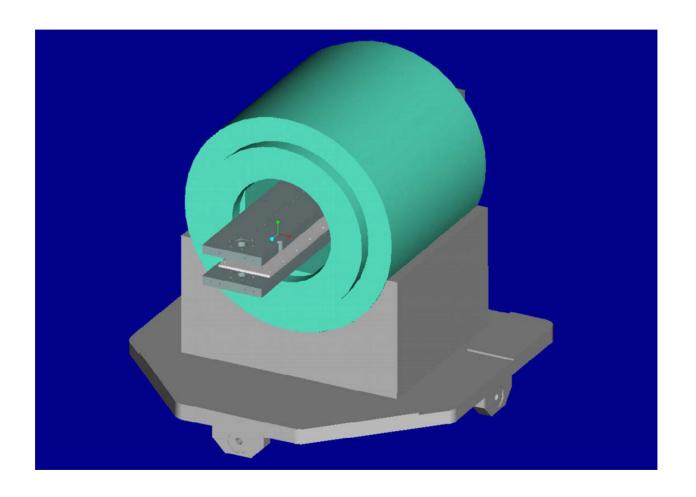
#### Where do we need to go

- We have to build a vacuum tank around the basic structure shown before
- It has to fit into an available quadrupole which cannot be opened (cut into 2 halves)
- We need water cooling (electrical and beam losses) for the chopper plates

#### Constraints

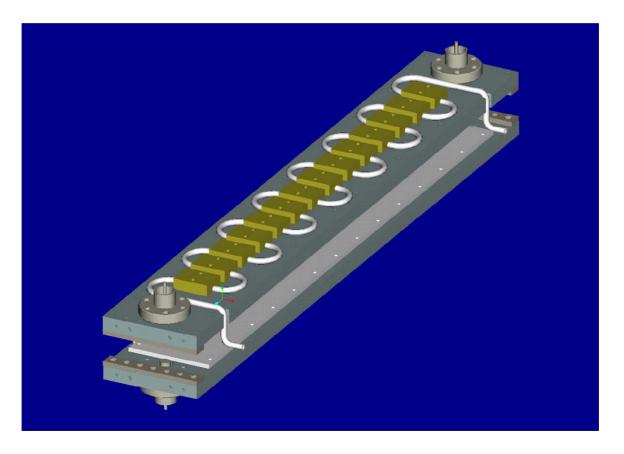
- Maximum length between flanges=500mm
- Chopper plates must be electrically floating (triax system!) wrt ground and to each other.
- Tough space limitation from the quadrupole
- Chopper plates must remain demountable and adjustable, if required

### Chopper plates with quadrupole

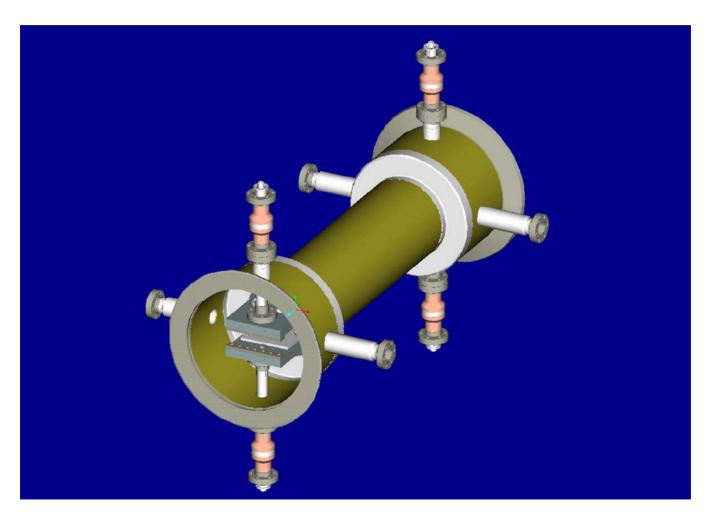


## Water cooling circuit

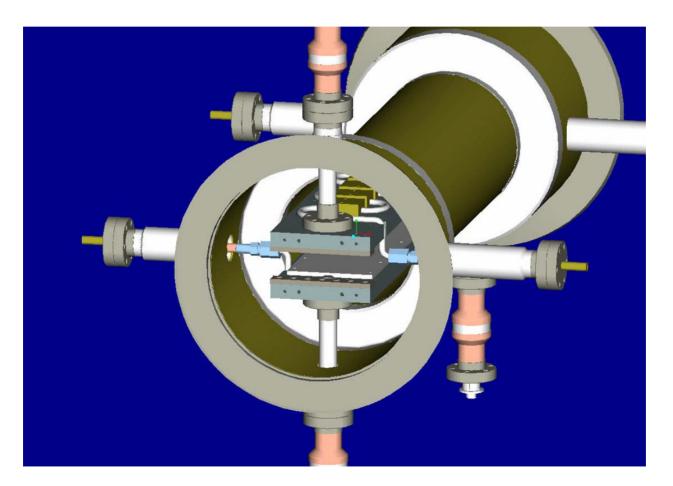
Only upper plate cooling circuit shown here



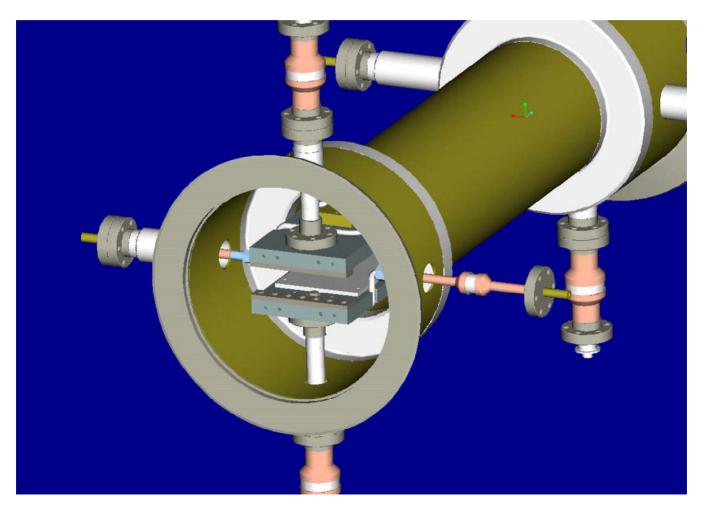
#### Chopper plates and feed-through



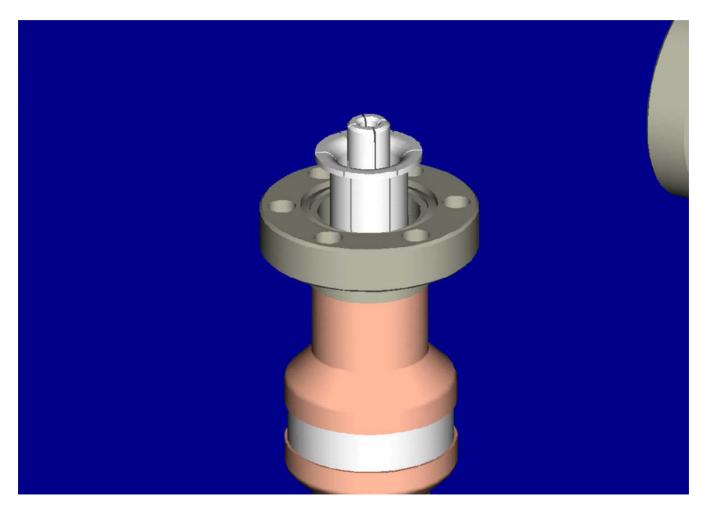
# Vacuum tank+ chopper plates +water-cooling



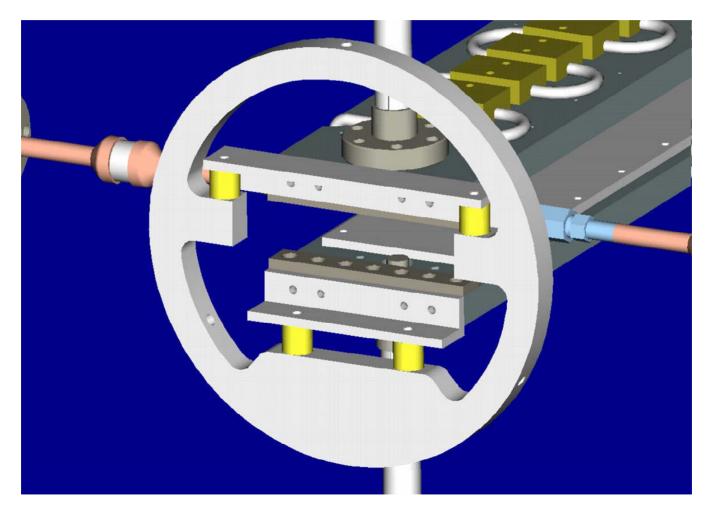
#### Electrical isolation of water circuit



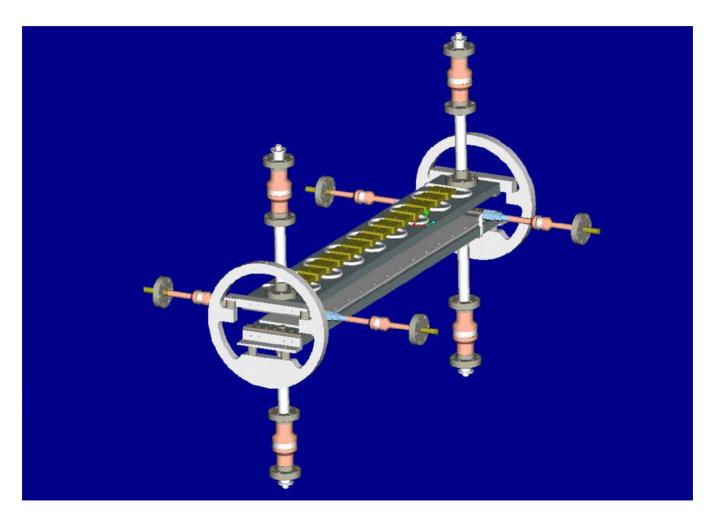
# Triaxial feed-through



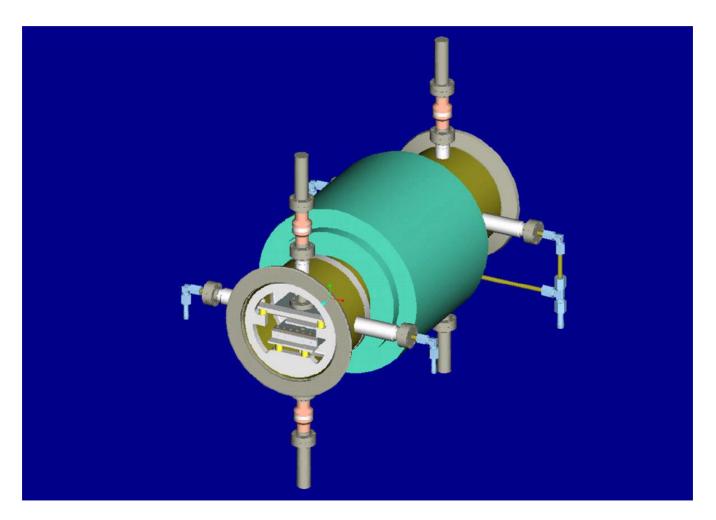
#### Support for the chopper plates(1)



#### Support of the chopper plates (2)



## Chopper in the quad



#### Discussion, Outlook .....

- We hope that the present design fits all the requirements and does not bring along bad surprises.
- The layout has been chosen for a maximum flexibility (tolerances, adjustment)
- If all goes well we can start hardware tests fall 2004.

# The latest planning (J. Genest)

- Study of support structure
  - May 2004
- Finalizing design drawings
  - mid May until mid July 2004
- Implementation of hardware
  - mid July until end of August 2004